



SECTION A-A

THIS DRAWING IS THE PROPERTY OF THE BILCO COMPANY AND INCORPORATES INFORMATION WHICH IS PROPRIETARY. PUBLICATION AND/OR PUBLIC DISTRIBUTION IN WHOLE OR IN PART IS EXPRESSLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF THE BILCO COMPANY. THE INFORMATION CONTAINED HEREIN REMAINS THE PROPERTY OF THE BILCO COMPANY. ALL RIGHTS RESERVED.

**SPECIFICATIONS**

1. 1/4" X 3" X 3" STEEL ANGLE FRAME
2. 1/4" STEEL DIAMOND PLATE COVER.
3. TORSION/CAM OPERATING MECHANISM
4. STANDARD SLAM LOCK
5. REMOVABLE SQUARE KEY WRENCH
6. BILCO AUTOMATIC HOLD OPEN ARM W/ RED VINYL GRIP
7. 3/8" DIA. STEEL ACHOR STRAP.
8. 3/8" X 3/4" STEEL COVER SUPPORT BAR. (3 SIDES)
9. STEEL CAST HINGES
10. GUARD CHAIN
11. 1/4" X 1 1/4" ASTRAGAL
12. GUIDE ARM (IF REQ'D)

SHOP FINISH:

STEEL: RED OXIDE PRIMER  
 HARDWARE: NON-CORROSIVE MATERIALS  
 (UNLESS OTHERWISE SPECIFIED)

REINFORCED FOR 150 Lbs. PER Sq. Ft.  
 (732 kg. PER Sq. METER) LIVE LOAD

**INSTALLER NOTES:**

- A. USE CAUTION. COVER IS SPRING LOADED. DO NOT REMOVE SAFETY SHIPPING BOLT UNTIL UNIT IS TO BE INSTALLED AND IN NORMAL HORIZONTAL OPERATING POSITION.
- B. BEFORE ANCHORING IN PLACE OPEN AND CLOSE DOOR. CHECK TO SEE THAT THE DOOR IN THE CLOSED POSITION RESTS ON THE FRAME ALL AROUND. IF NOT, SHIM UNDER THE FRAME AT THE PROPER CORNER.

*CUSTOMER:*

*P.O. N°*

*JOB:*

*SALES REP:*

Manufacturers of Doors for Special Services  
**Bilco**® THE BILCO COMPANY  
 New Haven, Connecticut 06505

**DOUBLE LEAF ACCESS DOOR  
 TYPE QD - INTERIOR**

QTY	TYPE	SIZE	
		WIDTH	LENGTH
<input type="checkbox"/>	QD-1	4'-0"	2'-6"
		[1220mm]	[762mm]

<input type="checkbox"/>	QD	x	
			HINGE SIDE

FOR SIZE LIMITATIONS ON THIS UNIT, CONSULT FACTORY