



SECTION A-A

SPECIFICATIONS

1. 1/4" X 3" X 3" STEEL ANGLE FRAME
2. 1/4" STEEL DIAMOND PLATE COVER.
3. TORSION/CAM OPERATING MECHANISM
4. STANDARD SLAM LOCK
5. REMOVABLE SQUARE KEY WRENCH
6. BILCO AUTOMATIC HOLD OPEN ARM W/ RED VINYL GRIP
7. 3/8" DIA. STEEL ACHOR STRAP.
8. 3/8" X 3/4" STEEL COVER SUPPORT BAR. (3 SIDES)
9. STEEL CAST HINGES
10. GUARD CHAIN
11. 1/4" X 1 1/4" ASTRAGAL
12. GUIDE ARM (IF REQ'D)

SHOP FINISH:
 STEEL: RED OXIDE PRIMER
 HARDWARE: ZINC PLATED/CHROMATE SEALED
 (UNLESS OTHERWISE SPECIFIED)

REINFORCED FOR 150 Lbs. PER Sq. Ft.
 (732 kg. PER Sq. METER) LIVE LOAD

INSTALLER NOTES:

- A. USE CAUTION. COVER IS SPRING LOADED. DO NOT REMOVE SAFETY SHIPPING BOLT UNTIL UNIT IS TO BE INSTALLED AND IN NORMAL HORIZONTAL OPERATING POSITION.
- B. BEFORE ANCHORING IN PLACE OPEN AND CLOSE DOOR. CHECK TO SEE THAT THE DOOR IN THE CLOSED POSITION RESTS ON THE FRAME ALL AROUND. IF NOT, SHIM UNDER THE FRAME AT THE PROPER CORNER.

CUSTOMER:

P.O. NO:

JOB:

TAG:

SALES REP:

APPROVED BY:

DATE:

Manufacturers of Doors for Special Services
Bilco THE BILCO COMPANY
 New Haven, Connecticut 06505

**DOUBLE LEAF ACCESS DOOR
 TYPE QD - INTERIOR**

QTY	TYPE	SIZE	
		WIDTH	LENGTH
<input type="checkbox"/>	QD-1	4'-0"	2'-6"
		[1220mm]	x [762mm]
<input type="checkbox"/>	QD		x
			HINGE SIDE

FOR SIZE LIMITATIONS ON THIS UNIT, CONSULT FACTORY

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